



102 Series Model A and B SCR Power Controller System

Heat Sink Inside Panel

The 102 Series SCR Power Controller System is a Solid-State, Zero-Cross Fired, Proportional Control system intended for use as a temperature regulating device for electric heating systems. 102 Series Model A SCR Power Controllers consist of a heat sink, one or two solid-state relays, and an Input Board provided as integral to a single SCR Power Controller Assembly. Model B SCRs consist of a SCR Power Controller Assembly without an input board. The 102 Series Model A SCR Power Controller switches line voltage 0-100% linearly with respect to a field-provided input signal and can operate independently or can provide control for up to a maximum of four 102 Series Model B SCR Power Controllers. The 102 Series is uniquely designed to allow the thermal heat sink to be mounted inside the electrical control panel if used within approved operating temperatures.

The factory installed Input Board on the 102 Series Model A is powered from a 24VAC power source and is used to convert a field provided 0-10VDC, 4-20mA, 2200Ohm, or 1350hm input control signal to a pulsed 24VDC output signal with a 1 second time base. A single 0-10VDC signal can be provided to multiple 102 Series Model A Units if more than a total of five power controllers are needed (contact factory for specific application requirements). As a typical example of Model A operation, if an input control signal of 5VDC is provided, the Input Board will output 24VDC at 0.5 seconds ON and 0.5 seconds OFF to control each SCR Power Control Assembly in the System. Refer to “Typical Wiring” included in this document for connection details.

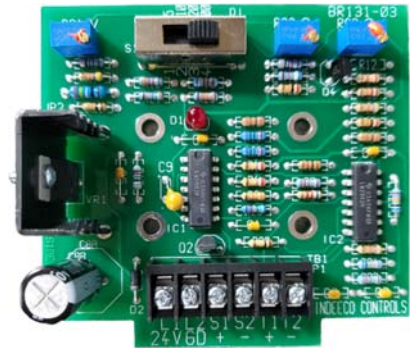
Approvals:



SCR Power Controller Assembly

Input Board (Integral with Model A Only)

File E52105 Guide XAPX2/8, Investigated to UL 60730-1/CSA E60730-1
Approved as Operational Control for Indoor Equipment
Type 1 Action, Incorporated Control, Electronically Operated,
Software Class A, for use in grounded equipment.
Overvoltage Category III, Pollution Degree 3
SCCR ratings available up to 100kA (see pg. 3)



**1 Model A Unit can drive up to 4
Model B controllers with 24VDC
(Pulsed), 1 second time base.**

Specifications:

- Storage Temp: -4°F to 158°F
- Operating Temp: -4°F to 132°F; area surrounding relay, input board, and heat sink fins
- Input Board Power: Model A units require 24VAC Class 2 PELV, 10VA minimum power to the input board.
- Input Board Signal: 0-10VDC, 47KΩ input impedance
4-20mA, 250Ω input impedance
1350hm and 2200Ohm
(signal is selectable at input board)
- Model A Input Terminal: Barrier type terminal block suitable for 18-22AWG copper wire
- Model B Input Terminal: 6-32 (Standard Relay) or M3 (600V SCCR Relay)
- Controller Input Voltage: 4-32VDC Per Relay, voltage provided by Model A Input board
- Controller Line Terminal: Solderless Type Lug suitable for 6-14AWG copper wire
- Controller Line Voltage: 48-600VAC, 47 to 65 Hertz

Dimensional Information
(SCR Power Controller Assembly)

Phase	Amps	Length (in.)	Width (in.)	Height (in.)
1	10-50	6	4.75	4.375 Model A
3	10-40	9		
3	50	12		3.375 Model B

SCR Power Controller Assembly
(Model A with input board shown)

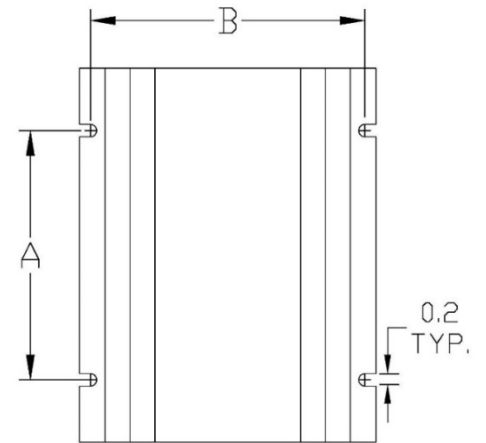


Mounting and Panel Wall Information

Phase	Amps	A (in.)	B (in.)
1	10-50	4	4.40
3	10-40	6	
3	50	8	

- Each assembly is provided with (4) 0.2" wide mounting slots.
- Recommended installation is within the interior of panel using 8-32 machine screws or 8-32 weld studs.
- No sheet metal cutting or panel cutout is required.
- Assembly must be oriented with "TOP" as shown.

"TOP"



Mounting Dimensions

Specification of Part Number for SCR Power Controller Assembly

102- _____ - _____ - _____ - _____ - _____

Model Phase Max VAC Max Amps Input Code *SCCR kA
 (A or B) (1 or 3) (480 or 600) (10,20,30,40,50) (A,C,E,L,I) (See Correlation Table: blank, -100KA or -065KA)

Example: 102-A3-480-50I-100KA

Input Code Table for Part Numbering (only applicable for Model A Assemblies)

Input Code	Input Description	Input Reference Full Off	Input Reference Full On
A	2200 ohm	2150 ohms	2250 ohms
C	135 ohm	20 ohms	120 ohms
E	4-20mA	5.6 mA	18.4 mA
L	0-10VDC	1.0 VDC	9.0 VDC
I	Input selection not factory pre-set		

Contact Factory for other required inputs



Example switch setting at 2200 ohm

(*) SCCR Correlation Table for Part Numbering:

*SCCR kA	Relay Type	Max VAC Line Volts	Max Amps	SCCR Rating	SCCR Maximum Fuse Amp Rating and Type
Not Specified	Standard	600	10,20,30,40,50	5kA @ 600V (default)	Not Specified (un-marked)
-100KA	Standard	480	10,20,30,40,50	100kA @ 480V	100A, Class J
-065KA	600V SCCR	600	50**	65kA @ 600V	80A J 600V or 60A (HSJ 60)

*** Consult factory for max amps 10, 20, 30, or 40.*

Typical Ordering Information:

Each order should include one 102 Series Model A and, if necessary, one to four 102 Series Model B SCR Power Controller Assemblies.

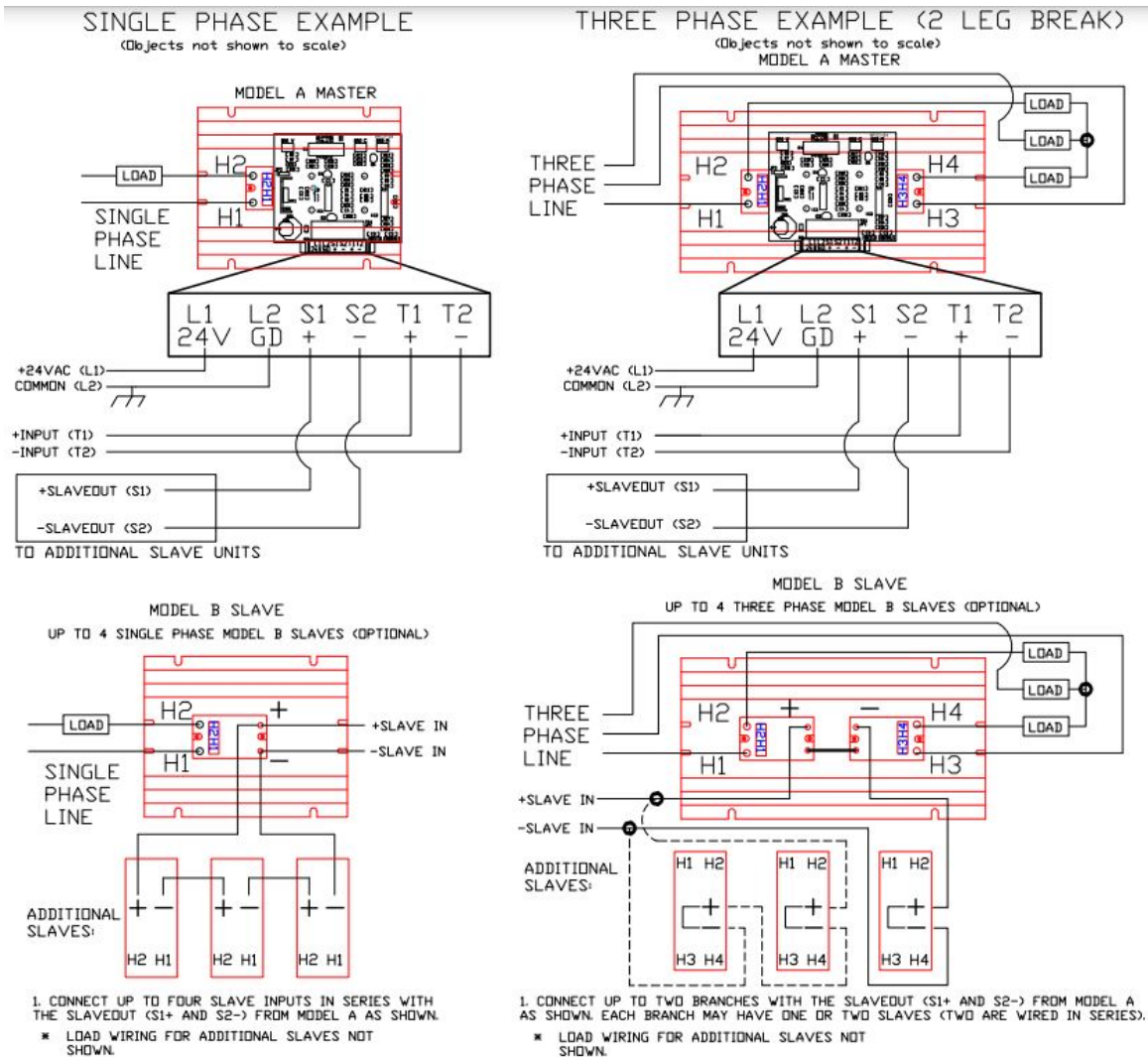
QTY 1	Model A SCR Power Controller Assembly	Item 102-A3-480-50I-100KA
QTY 4	Model B SCR Power Controller Assembly	Item 102-B3-480-50-100KA

Typical Wiring: 1 Phase & 3 Phase Power Controllers

All electrical connections should be in accordance with the National Electrical Code and/or Canadian Electric Code and other applicable local codes. See the following wiring diagrams for typical connections. In all cases, 24 VAC power for the control circuit is connected to L1 and L2 terminals, sensor input is connected to T1 and T2 terminals and Slave driver output is connected to S1 and S2 terminals.

Model A = Master SCR (Process Control Signal Input Connections at Input Board)

Model B = Slave SCR (Pulse Input Connections at relay terminals)



NOTE: All 102 Series Model A (Master) have L2 and T2 electrically connected on the input board.

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