208 Series 4-Stage Controls

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## Operation

The 208 Series step control provides linear sequencing of 2 , 3 or 4 contactor stages for multi-branch loads. Stage 1 is the first stage to be turned ON and the last stage to be turned OFF. 16 selectable time delays determine when stages are added or removed (see table). The total number of stages ON is proportional to the $4-20 \mathrm{~mA}$ or $0-10 \mathrm{VDC}$ input signal (see table). If the input is open or shorted, all stages are OFF.

Features of this control include dip switch programming, status leds and diagnostics. The test mode will cycle the selected number of stages with a 1 second delay. Load wiring, contactors and stage operation can be verified.

A vernier control is available, which results in more precise control than is possible with a standard step control. A separate power controller provides proportional control ( $0-100 \%$ load), in between the switching on and off of step control stages.


## Specifications

Storage Temp: $0^{\circ}$ to $186^{\circ} \mathrm{F}$
Operating Temp: $0^{\circ} \mathrm{F}$ to $167^{\circ} \mathrm{F}$
UL Recognized: File E52105 Guide XAPX2
Operation: Class II low voltage circuit.
Control Voltage: $24 \mathrm{VAC}+/-10 \%$, 6 VA max.
Frequency: 47 to 63 Hz , sinewave only Stage Outputs: Pilot-duty triacs, 17VA max.
Vernier Output: 12VDC pulse, 0.5VA max.
Inputs: $4-20 \mathrm{~mA}(250 \Omega), 0-10 \mathrm{VDC}(10 \mathrm{~K} \Omega)$
Wire Range: 14-22 AWG, copper only
Adjustable Time Delay: 1-75 seconds

## Catalog and Part Numbers:

## 208-1942

Fixed $4-20 \mathrm{~mA}$ and $0-10 \mathrm{VDC}$ inputs
208-1943

Adjustable mA and VDC inputs


| 0-10VDC Input, No Vernier |  |  |  |
| :---: | :---: | :---: | :---: |
| Stage 1 | Stage 2 | Stage 3 | Stage 4 |
| 5.0 VDC | 9.5 VDC | X | X |
| 3.3 VDC | 6.7 VDC | 9.5 VDC | X |
| 2.5 VDC | 5.0 VDC | 7.5 VDC | 9.5 VDC |


| Switch |  |
| :---: | :---: |
| $\mathbf{3}$ | $\mathbf{4}$ |
| Off | Off |
| On | Off |
| On | On |


| 4-20mA Input, No Vernier |  |  |  |
| :--- | :---: | :---: | :---: |
| Stage 1 | Stage 2 | Stage 3 | Stage 4 |
| 12.0 mA | 19.5 mA | X | X |
| 9.4 mA | 14.8 mA | 19.5 mA | X |
| 8.0 mA | 12.0 mA | 16.0 mA | 19.5 mA |


| 0-10VD Input, With Vernier |  |  |  |
| :---: | :---: | :---: | :---: |
| Stage 1 | Stage 2 | Stage 3 | Stage $\mathbf{4}$ |
| 3.3 VDC | 6.7 VDC | X | X |
| 2.5 VDC | 5.0 VDC | 7.5 VDC | X |
| 2.0 VDC | 4.0 VDC | 6.0 VDC | 8.0 VDC |


| 4-20mA Input, With Vernier |  |  |  |
| :--- | :---: | :---: | :---: |
| Stage $\mathbf{1}$ | Stage $\mathbf{2}$ | Stage 3 | Stage 4 |
| 9.4 mA | 14.8 mA | $X$ | $X$ |
| 8.0 mA | 12.0 mA | 16.0 mA | $X$ |
| 7.2 mA | 10.4 mA | 13.6 mA | 16.8 mA |

208-1902 Settings
(2000-2001)


208-1942 Settings
(2002 - present)


Delay Settings (seconds):

|  | Dipswitch |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| Sec | $\mathbf{4 0}$ | $\mathbf{2 0}$ | $\mathbf{1 0}$ | $\mathbf{5}$ |
| $\mathbf{1}$ | Off | Off | Off | Off |
| $\mathbf{5}$ | Off | Off | Off | On |
| $\mathbf{1 0}$ | Off | Off | On | Off |
| $\mathbf{1 5}$ | Off | Off | On | On |
| $\mathbf{2 0}$ | Off | On | Off | Off |
| $\mathbf{4 0}$ | On | Off | Off | Off |
| $\mathbf{6 0}$ | On | On | Off | Off |
| $\mathbf{7 5}$ | On | On | On | On |

Note: The control must be powered down before changing the dip switches.

## Wiring Diagram



OPTIONAL FOWER CONTROLLER

Physical Dimensions

0.187 MOUNTING HOLES

Note: GND and COM are electrically connected on the circuit board.

## Status LEDs

| Power (Red) | ON = 24VAC power applied OFF = no 24VAC power |
| :--- | :--- |
| Run (Green) | OFF = input calling for all stages off. ON = input calling for all stages on. <br> Flashing = input signal is within the selected input range. |
| Error (Yellow) | OFF = normal operation in CONTROL mode. <br> ON = input dip switch setting does not match input signal or TEST mode selected. |
| $1,2,3,4$ (Red) | ON when the corresponding stage and pilot-duty triac are energized, otherwise OFF. |

## INDEECO CONTROLS

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GND 6


Adjustable mA and VDC Inputs (-1943): Connect a DC voltmeter to the HI and GND testpoints. Adjust RA1 to the upper input range. Repeat for LO and RA2 for the lower input range. For mA inputs, each 1mA of input signal equals 0.5 VDC at the testpoint.

